



Dart Hawkesbury
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Hawkesbury, ON
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Canada

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D5275-041
Job Sheet 167363



Part No: D5275-041

Job Qty: 12 ea

Part Name: Door Latch Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		11/7/17	0.00	0.00	Start up container		
120	Packaging	12 pcs		11/7/17	0.00	0.00	Packaging1		
130	Small Fab	12 pcs		11/8/17	0.00	1.00	Small Fab		JAS
140	QC	12 pcs		11/8/17	0.00	0.00	QC5		38
150	Packaging	12 pcs		11/8/17	0.00	0.00	Packaging3	5/150	3-89
160	QC21-SA	12 Ea		11/8/17	0.00	0.00	QC21		DAS 21 NOV 1 10 2017

Part Op 120 - Pick Kit

Descriptions: 130 - 1- Drill out existing threads to 0.191" 2- Counterface as per Dwg 3- Assemble Lock Nut to Hinge. Leave Latch Unlocked. ***Ensure key is bag with latch and gasket***

140 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: _____ ***Ensure key is bag with latch***

160 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3015-7 F144774	12	89	0	0
	D5275-1 F137353	12	25	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/17 1:14 PM dart.poulin.mario

DART
AEROSPACE
S004140

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Door Latch Assembly

PART NO:	D5275 – 041
Revision:	
Operation:	Start up Operation
Quantity:	12
Change No:	

Mfg Date: 10/31/17

Job No: 167363